







# ISWA EUROPEAN GROUP MEETING WASTE HIERARCHY ------ CHALLENGES

Jorgen Haukohl, Vice-chair, ISWA Working Group of Energy Recovery, Ramboll Waste to Energy 16<sup>th</sup>-17<sup>th</sup> of June, 2014





### CHALLENGES FROM THE WASTE HIERARCHY

#### **RECYCLING RATES**

- No definition of recycling (30% 50% 60%)
- Even low value output counts
- Chain recycling may count lacksquaremore than once
- Refilling bottles do not count

# **Misleading figures** on recycling



Meaningless. Recycling rates are often misguiding with regard to the real degree of recycling. Rules and logic describing how to evaluate recycling are missing.

By Jørgen Haukohl Ramboll example here exists as the water content is included in the assessment despite that only the dry fraction of the High rates of recycling are of course a waste has an actual value.

goal. However, problems arise as recy-cling is not definitively defined, and **Plastics are ultimately incinerated** recycling rates are often misleading. In Japan plastics are collected separate-compared to the real degree of recy- ly. However, ultimately, 75% of the ding, Below some examples are given collected quantities are incinerated. In is flawed. So what can we do about it? how much is in reality recycled will tang, series som som gest av gress (obsector quantace on the function of the series of ated

Recycling is regarded as equal to the Source separation of plastics can be a amount supplied to the recycling fa-diffies that lack incircention capacity, and are foday, the amount of recyclable meters thus not capable of harmseing the en-roday, the amount of recyclable meters thus not capable of harmseing the en-ery. The R1 formula is based on at the super of energy recover the quality of myclable products to the super of the rial is based on the materials that are ergy content of the plastic for energy puts of the wate incineration facility, somewhat comparable supplied at a facility, defined as a recy- production. However, for countries i.e. electricity and heat sold and not So **So the conclusion** is (ing facility). The recycling is assessed that have adequise incineration sets the facility. The electricity are supplied as the set of the source of th uning standing time recyclung of observed, unit into acceptant memorational prior to the standing of the stand As an example, paper is considered as incinerated for energy production due uts from recycling facilities. By having • Real recycling rates gives an applica-a recyclable material regardless if a to the plastic being too contaminated such a formula it would be possible to ble data basis to increase recycling. Fraction is sured on the incineration or or for some other reason considered determine a neycling rate, which ne- where it actually matters. Izacioni sisofiel oti ter nomentione or et nei melle offer rensen (nemerera unervanere a revisine), en en estatu et al alluling, similari of necidati neciding of plastic, electrones, hor sources paranted fastica formark in est organization (interplation of neglidation) logicalish degradation vosate and come made mientende in Demark in est organization (interplation) (interplation of neglidation) degradation (interplation) posting/gasification. Another obscure known-but you are allowed to guess. grade recycling to visualize if the recy

cling results in same quality products Recycling of bottles or if the recycled material is down-A grotesque and unfortunate example graded to a less valuable material. The hereof exists in the Danish recycling grading in the formula must be detersystem for glass bottles used for beer mined based on Life Cycle Assessand non-alcoholic beverages. These ment, attributing values corresponding bottles are collected, washed and re- to the raw materials and resources used up to 33 times. This supreme depleted form of recycling at best accounts as recycled once, when the bottle is dis- Recycling will be realistic

ample hereo

exists in the Danish recycl

system for glas

ed, washed ar

preme form of

recycling at b

re-used up to 33 times. This su-

unts as re

carded. For the sake of recycling rate, it The result of a new way of evaluating would have been better to use the recycling will be that the recycling rate, bottle only once and discard of it in a not just in Denmark but globally, will glass recycling container. The 32 times change. For high-value output prodthe 300 gram bottle is re-used in the ucts, the rate will increase whereas the recycling system should in reality ac- rate will decrease for low-value output count to 10 kilograms of recycling. The products. By measuring the output system we have for assessing recycling instead of the input, a true picture of

this article, there is a need for a formu- . It becomes meaningful to talk about la and a set of rules equivalent to the recycling

· The existing assessments of rect

2





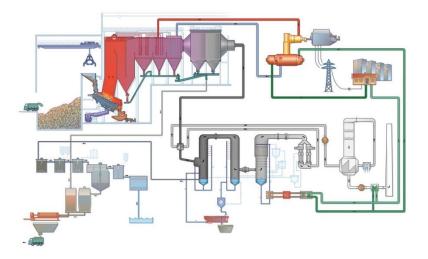
# WASTE-TO-ENERGY RECOVERY DEFINED



Ensures high level of energy efficiency...

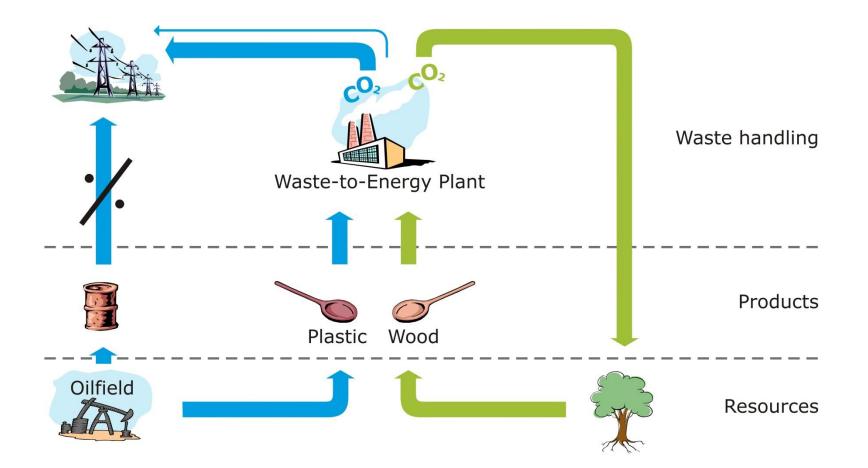
...by counting the produced **OUTPUT** as:

- Electricity
- Steam





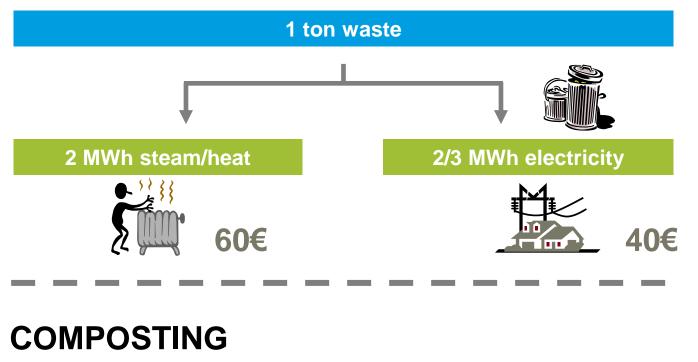








# WASTE-TO-ENERGY









## THE WASTE HIERARCHY





- **CONCLUSION:** Recycling and recovery must be evaluated based on total value of output
  - There shall be no distinction between recycling and recovery